

JOB PROFILE FOR PRODUCTION INCHARGE (PET)

Department	Production & Operation
Post/Level	Production In-charge / Manager (Managerial Position) – PET Preform Production
Personal Profile	<ul style="list-style-type: none"> • Result Oriented & Confident • Pleasing personality. • Good subject Command and aggressive in work. • Interest in Travelling • Independently control the works/Unit. • Good Leadership and team management abilities
Job Profile	<ul style="list-style-type: none"> • Strong technical knowledge of injection moulding processes and PET material properties • Manage injection moulding machines, ancillary equipment and robotics for PET production • Ensure proper setup, programming and operation of machines to achieve desired output and quality • Expertise in troubleshooting for moulding defects and machine issues to minimize downtime • Knowledge & experience on Husky machine operation & maintenance. • Coordinate preventative and predictive maintenance of injection moulding machines • Knowledge of ISO standards and regulatory compliance • Capable to handle all PET IM M/Cs, Single & 2-stage Blow moulding • Maintain strict adherence to quality standards for PET products • Having adequate knowledge on mould maintenance (specifically PET moulds) • Implement quality control measures and conduct regular inspections of finished goods • Knowledge on laboratory testing parameters for as per QAP • Interest on attending and self-driven positive response to customer complaints. • Can plan, organize and oversee production processes to ensure efficient and timely output • Monitor production KPIs, including cycle times, output rates and efficiency • Supervise, train and mentor production team members to enhance skills and performance • Ensure spare parts inventory is well-stocked for key equipment and documented • Control production costs by optimizing material use and minimizing wastage • Prepare and present production reports, including downtime analysis, efficiency metrics and productivity trends • Capability in Manpower planning and control.
Industry Background	Work experience in PET Preform manufacturing, Plastic Injection & Blow moulding Industry of sizeable Manufacturing Plant.
Qualification & Experience	Graduate / Technically Qualified having computer knowledge. Having min. 10 yrs experience in PET Preform Manufacturing. Operating and machine knowledge of HUSKY or similar machines
Job Location	Balasore, Odisha